

AndyMark Combo Cart am-2061 Assembly Instructions



Feb 2013

Tools needed:

5mm Hex Key (or Allen Wrench)

Rubber Mallet (or small hammer)

Component	Qty.	Part #
NIS Black Pipe, 36" long	2	am-2046
NIS Black Pipe, 21.75" long	3	am-2047
NIS Black Pipe, 28" long	9	am-2048
NIS Black Pipe, 6" long	2	am-2049
NIS Black Pipe, 11.75" long	8	am-2051
NIS Black Pipe, 2.375" long	4	am-2052
NIS Plastic Cap PJ-28-4-BK	8	am-2056
NIS Plastic Plug 28	4	am-2057
Caster, 4" Swivel with Brake	4	
Plastic Floor	1	am-2060
Black M6 Screw*	44	
Black M6 Nut*	44	
G-1 Single Tee Joint*	16	
G-2 Inner Elbow Joint*	20	
G-3 Outer Elbow Joint*	12	
G-4 3-Way Cross Joint*	4	
Hook and Loop Fastener strip	2 ft.	am-2077

(*)- These are loose pieces included in this kit. On the AndyMark website, these pieces are combined and sold as these products:

- GA-1 = am-2053
 - Includes: G-1 (2), Black M6 Screw (1), Black M6 Nut (1)
 - 8 are used in this kit
- GA-2 = am-2054
 - Includes: G-2 (1), G-3 (1), Black M6 Screw (2), Black M6 Nut (2)
 - 12 are used in this kit
- GA-3 = am-2055
 - Includes: G-2 (2), G-4 (1), Black M6 Screw (3), Black M6 Nut (3)
 - 4 are used in this kit

Combo Cart am-2061 Ass'y Instructions:

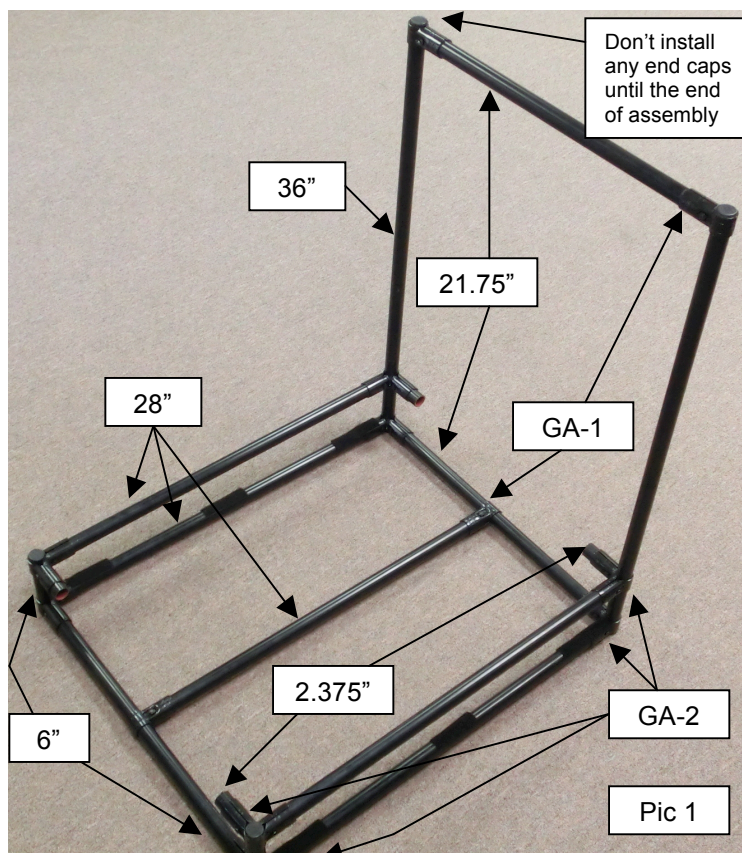
Installation Tip: When installing the pipe into a joint, the depth of the pipe being inserted into the joint is variable. Aim for the inner indication mark when assembling, and remember this depth is adjustable.

Step 1: Build the **floor and handle**, shown in Pic 1. Use the 36" pipe lengths as vertical parts of the handle and 28" lengths as the long parts of the cart floor. Use the 21.75" lengths as the handle top and floor widths. Use the 6" pipe as a vertical piece on the opposite end as the handle. Use GA-1 as the joint at the handle top and GA-2 as the joints on the floor corners.

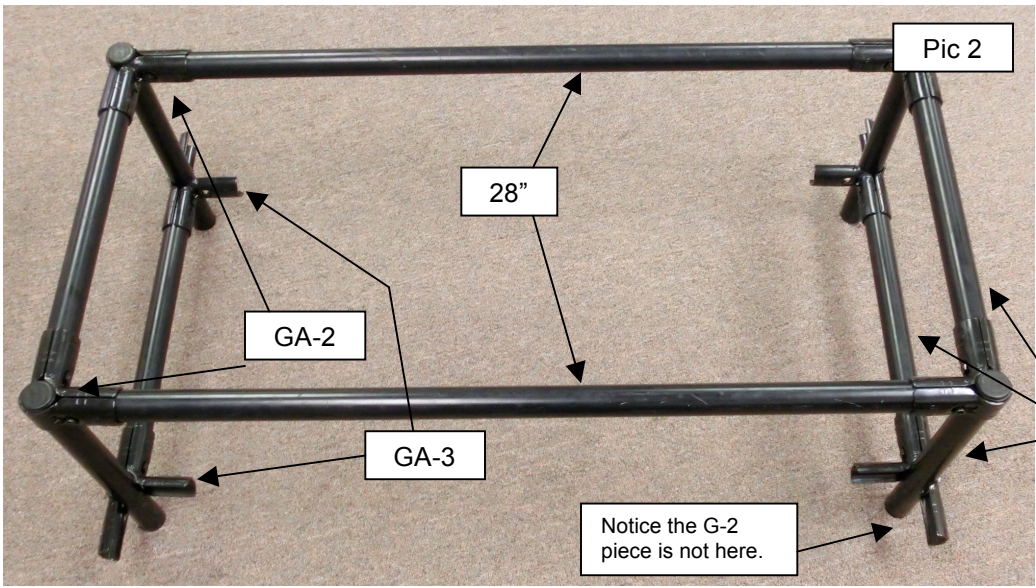
Step 2: Assemble three 28" lengths to the **floor and handle** as shown in Pic 1. One stretches from the middle of the base of the handle end to the middle of the other end. Use GA-1 as your fastening joint.

Step 3: Assemble 2 more lengths, one on each side, from the vertical handle pipe to the top of the 6" pipe, using GA-2 joints.

Step 4: Insert in the 2.375" long pipes into the GA-2 joints you just installed on each corner, with the pipe pointing toward the center of the cart.

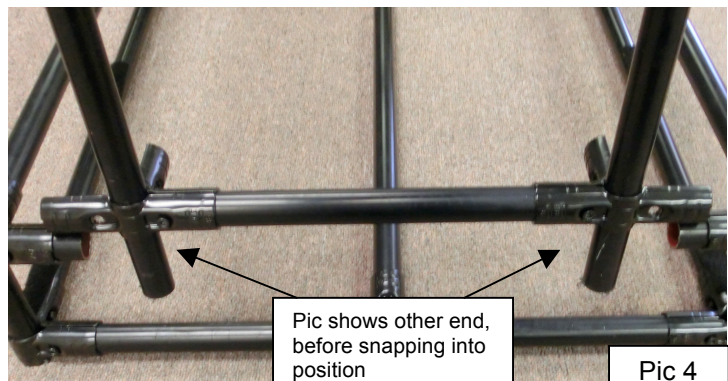
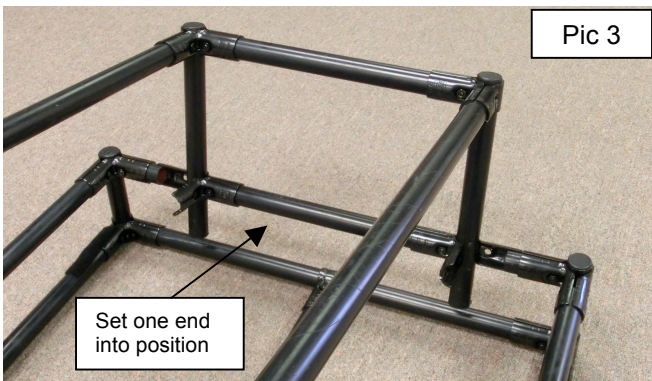


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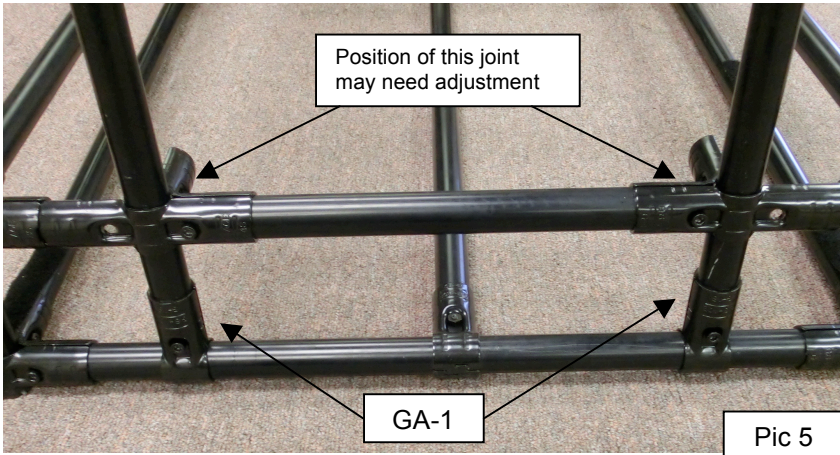


Step 5: Build the interior box by using 28" long pipes as the lengths (4) and 11.75" long pipes (8) as the vertical pieces, as shown in Pic 2. Use GA-2 joints on the top corners and GA-3 joints near the bottom, but leave off the G-2 piece on the outside of each of the GA-3 joints.

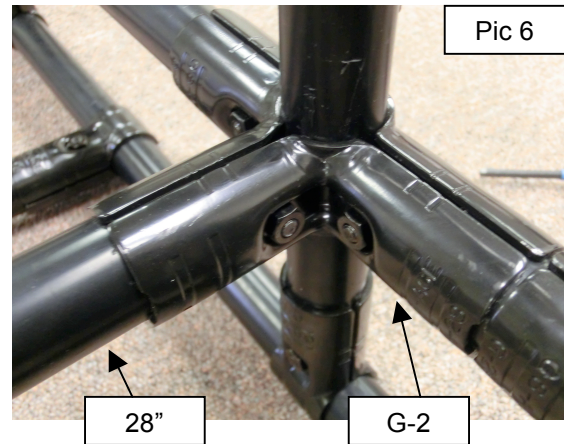
Step 6: Marry the **interior box** to the **floor and handle**, by gently snapping the outsides of the GA-3 joints on the **interior box** over the 2.375" pipes of the **floor and handle**. See Pics 3, 4, and 5 for assistance.

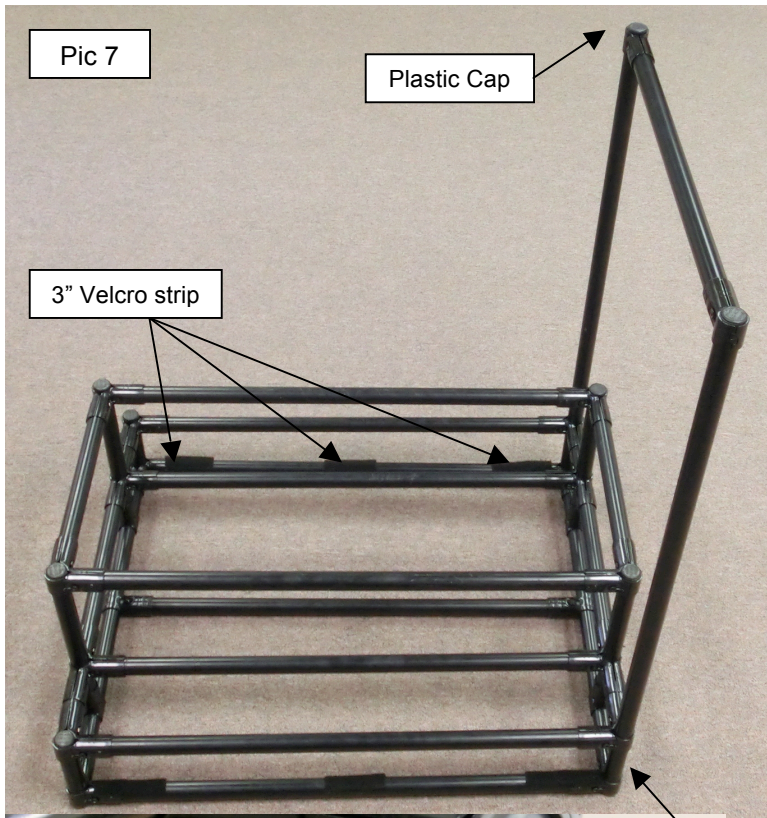


Step 7: Install GA-1 joints at the **interior box** leg bottoms, connecting to the 21.75" length of the **floor and handle**.



Step 8: Install the 28" length between the two GA-3 joints of the **interior box** as shown in Pic 6. Then, fasten in the G-2 Inner Elbow piece to hold these pipes in place.





Step 9: Cut the hook and loop fastener strips (aka: Velcro) into 3" long strips. Place one side of the strips along the bottom side lengths shows in Pic 7.

Step 10: Insert the Plugs with the holes (Plastic Plug 28) into the bottoms of the vertical pipes, as caster sockets shown in Pic 8. Mallet or hammer may be used here.

Step 11: Insert the casters into the plastic plug.

Step 12: Insert the plastic caps into the other open pipe ends.

Step 13: Install the black plastic sheet as the floor by placing the mating version of the hook and loop fastener strips. Stick them in places where they mate up with their mating strip placed in Step 9. Cart should be as appears in Pic 10.

